

Technical Specifications

Properties	Unit	CDCK 3150 PMU 2	CDCK 4000 PMU 2	CDCK 5000 PMU 2	CDCK 6300 PMU 2		CDCK 8000 PMU 2
Capacity	tons	315	400	500	630	630	800
Rated tonnage height	mm	6	8	8	5	10	10
Max. closed die set height	mm	600	850	860	550	700	700
Stroke distance	mm	160	250	250	80	250	250
Press speed	spm	30-50	30-50	30-50	60-80	30-50	30-50
Motorized ram adjustment	mm	150 (motorized)	150 (motorized)	150 (motorized)	140 (motorized)	200 (motorized)	200 (motorized)
Table dimension	mm	1800x1200	1800x1200	1800x1200	1600x1200	2500x1400	2500x1400
Number of connecting rod	piece	2	2	2	2	2	2
Table height from the ground	mm	900	1020	1029	980	1040	1100
Estimated press weight (~)	kg	35000	40500	43500	58000	62000	110000
Estimated press height (~)	mm	5750	5850	5650	6150	7500	8000
Estimated press depth (~)	mm	2300	2400	2190	4500	5500	5700
Estimated press width (~)	mm	3300	3480	4210	2900	3100	3300
Motor power	kW	45	55	55	55	75	75
Stroke system	-	Fixed	Fixed	Fixed	Fixed	Fixed	Fixed
Overload safety system	-	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
Centralized lubrication system	-	Re-cycled liquid	Re-cycled liquid	Re-cycled liquid	Re-cycled liquid	Re-cycled liquid	Re-cycled liquid
Clutch brake system	-	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic
Die area safety system	-	Photo-cell	Photo-cell	Photo-cell	Photo-cell	Photo-cell	Photo-cell
Vibration pads	-	Standard	Standard	Standard	Standard	Standard	Standard
Speed control unit	-	Standard	Standard	Standard	Standard	Standard	Standard
Additional plate	-	Optional	Optional	Optional	Optional	Optional	Optional

We reserve the rights to make changes in design and drawing. The accessories of the machines shown on the catalogue may vary depending on the type of requested machine.