

| TECHNICAL DATA             |      | CDCS 251<br>P81/L | CDCS 401<br>P81/L | CDCS 601<br>P81/L | CDCS 801<br>P81/L | CDCS 1001<br>P81/L |
|----------------------------|------|-------------------|-------------------|-------------------|-------------------|--------------------|
| Capacity                   | tons | 25                | 40                | 60                | 80                | 100                |
| Nominal tonnage height     | mm   | 2,5               | 3                 | 4                 | 4                 | 4                  |
| Max. closed mold height    | mm   | 255               | 265               | 365               | 350               | 350                |
| Stroke setup               | mm   | 25                | 35                | 35                | 35                | 35                 |
| Strike number per minute   | spm  | 100-290           | 150-300           | 100-270           | 100-270           | 100-270            |
| Mold fitting seat diameter | mm   | 40                | 40                | 45                | 45                | 50                 |
| Neck depth                 | mm   | 245               | 240               | 270               | 255               | 255                |
| Hammer size                | mm   | 70                | 70                | 90                | 90                | 95                 |
| Hammer setup               | mm   | 360x245           | 415x275           | 350x250           | 455x295           | 455x295            |
| Table size                 | mm   | 560x400           | 630x450           | 750x500           | 860x540           | 860x540            |
| Table hole diameter        | mm   | 200               | 225               | 180               | 190               | 190                |
| Height of the press        | mm   | 2050              | 2040              | 2270              | 2370              | 2370               |
| Depth of the press         | mm   | 1855              | 1650              | 1920              | 2070              | 2070               |
| Width of the press         | mm   | 915               | 1000              | 1100              | 1100              | 1100               |
| Motor power                | kw   | 4                 | 5,5               | 7,5               | 11                | 15                 |

**\* Our right to change the sizes and models is reserved.**

